



lock it up, **TAG IT OUT.**

On/Off buttons and switches are NOT for LOTO! They DON'T isolate the source of energy or prevent release of energy.

LOTO only works if you do it properly according to procedures!

Test that there is ZERO ENERGY before starting work/maintenance.

Don't trust anyone else to LOTO for you!

When to use LOTO:

- During all set-up activities
- When servicing or maintaining machines
- Any time you remove guards or safety devices.
- When putting any part of your body near equipment danger zones.

SAFE +
SOUND
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